



our Quality  
supporting  
your Business



# TECHNICAL DATA

## PRODUCTIVE CAPACITY

- n. 22.000 new pallets/day
- n. 5.000 repaired used pallets/day
- n. 400 special packages/day

## PLANTS

**Aprilia Via Pontina Km.49,440** (headquarter) of total sqm 151.333, mainly composed of:

- n. 1 sqm 3.000 covered industrial building.
- n. 1 sqm 5.600 covered industrial building plus offices sqm 600 used as storage area for more than 250.000 pallets
- sqm 1.800 smaller buildings for the production of special packaging, spare parts storage, electric forklift recharge, etc...
- sqm 80.000 open equipped areas for the outside storage of raw material and finished products
- sqm 60.933 green area

**Aprilia Via Pontina Km. 45,300** (subsidiary warehouse) of total sqm 8.500 mainly composed of:

- n. 1 sqm 2.900 covered industrial building
- sqm 5.600 opened equipped areas for the storage of finished product

## TECHNICAL EQUIPMENT

- n. 1 fully automatic nailing line 'CORALI' at very high speed productivity of standard pallets type
- n. 1 automated and computerized nailing line 'SODEME', made for ultra-rapid size changes of standard pallets type
- n. 1 fully automatic nailing line 'OMEV' for production of extra-standard pallets type
- n. 1 new automatic and computerized nailing line 'OMEV' for ultra-rapid size-changes of extra-standard pallets type. This nailing line is provided with a laser device able to measure the humidity in 400 different spots of the pallet. Loading of raw material by robots.
- n. 1 division fully equipped for the production of industrial packaging: boxes, crates, 'saddles' (for the movimentation of steel and aluminium coils) and other special wooden packagings
- n. 2 kilning-system compliant to FITOK-ISPM 15 FAO rules, with overall capacity of 15.000 Epal pallets or equivalent per day
- n. 2 automatic in-line paint systems
- n. 1 division fully equipped for the selection and repair of used pallets

# PRODUCTS

## NEW WOODEN PALLETS

- mm. 400x600 ¼ of pallet 2 o 4 ways entry, light or heavy
- mm. 600x800 ½ of pallet 2 o 4 ways entry, light or heavy
- mm. 800x1200 Eur-Epal pallets compliant with UIC 435-2 Specifications
- mm. 800x1200 one way pallets 4 ways entry, n° 5-7 top-boards
- mm.1200x1000 Eur-Epal 2 pallets, perimeter base, compliant with UIC 435-5 Specifications
- mm.1000x1200 Eur-Epal 3 pallets, 4 ways entry, compliant with UIC 435-5 Specifications
- mm.1200x1000 perimeter pallet for frozen foodstuff and grocery
- mm.1000x1200 2 ways entry, based with n°3-4 planks for heavy weights in bins and bags, two sides reversible
- mm.1000x1200 4 ways entry, n. 5 bottom perimeter boards for heavy weights in bags overstacked
- mm.1200x1000 4 ways entry, with French wings, n. 5 bottom perimeter boards for glass vessels
- mm.1140x1140 4 ways entry for barrels
- 12 blocks pallets for heavy wights of bins of tomato-sauce
- pallets for mini plastic tanks of 1.000 lt
- CP1, CP2, CP3, CP6, CP9 pallets for chemicals

and additionally, on-size pallets up to mm.1500x1500 upon Customer's needs

## USED WOODEN PALLETS

used and repaired Epal, CP, other pallets

## SPECIAL WOODEN PACKAGES

wooden packaging of each sort HT treated and size up to 15 m long

## PLASTIC PALLETS

- plastic resins pallets; recycled PP, vergin PEHD for foodstuff and pharma
- ultra light plastic pallets for air-shipment

## WOODEN BOARDS

Timber boards of any kind for pallets production or any other industrial use.  
Material can be HT treated in compliance with regulation 15/FAO and/or KD treated.

# SERVICES

## NEW PALLETS RELATED SERVICES

- HT Thermic treatment under ISPM\_15 FAO rules for exportation
- KD Thermic treatment for the drying of pallets
- pallets perimeter painting at color of Customer's choice
- storage under cover
- customers stocks surveillance and Just In Time deliveries

## USED PALLETS RELATED SERVICES

- maintenance of Epal and/or other pallets pools: picking, warehousing, accounting, selection into 1st-2nd choice, cleansing, repair, eventual re-painting, redelivery, work-off of wastes upon Law
- HT Thermic re-treatment upon ISPM\_15 FAO rules for exportation
- purchase in bulk of Customer stocks

## ADDITIONAL SERVICES

- repair and maintenance of plastic pallets

## LOGISTICS

- a stable network of cooperating transporters delivers the products in Lazio region in 12 hours and in 24 hours in the rest Italy (36 hours in main isles). Means available (usually long vehicles) are all equipped with tarpaulins to protect goods onboard.

# ALLOWANCES AND CERTIFICATIONS

## ALLOWANCES:

- allowance to produce Epal pallets n° I-023
- allowance to repair Epal pallets n° I-304
- APME allowance to produce CP pallets n° 609
- allowance from Fitok (national NPPO) to make HT treatment compliant to ISPM regulation 15/FAO n°12-001, both for the use of drying systems and for the use of pre-treated material

## CERTIFICATIONS:

### FOR THE QUALITY

- UNI EN ISO 9001 n. IT04/1112 Certification of the Quality management system by SGS Italia Spa with the scope: Production of standard wooden pallets and under Customer specifications - Services of pallets transport, withdrawal, delivery, selection and repair.

### FOR THE ENVIRONMENTAL IMPACT

- UNI EN ISO 14001 n. SIS201022E017 Certification of the Environmental management system by SIS Certifications Pvt for the following application field: Production of EUR-EPAL, CP, IPPC FAO wooden pallets and on Customer specifications – Transport services, collection, redelivery, selection and repair of pallets
- UNI EN ISO 14064-1 n° SIS200924S130 Certification for the quantification and reporting of greenhouse gas emissions and their removal by SIS Certifications Pvt
- PEFC ITA 1002 n. CSQA-PEFC-COC-21902 Certification for the use of timber cut by forests under controlled exploitation and environmental impact by CSQA for the following application field: Production of standard and customized PEFC certified pallets and packaging
- FSC–STD-40-004 n. CSQA-COC-039225 Certification for the use of timber cut by forests under controlled exploitation and environmental impact by CSQA for the following application field: Purchase of timber boards and dimensional timber FSC 100% - Production of pallets and special wood packaging FSC 100%

### FOR THE OCCUPATIONAL SAFETY

- ISO 45001 n. SIS201022O018 Certification of the occupational health and safety management system by SIS Certifications Pvt for the following application field: Production of EUR-EPAL, CP, IPPC FAO wooden pallets and on Customer specifications – Transport services, collection, redelivery, selection and repair of pallets

### FOR THE PALLET CAPACITY

- PalOk (in cooperation with CRIL) n. 004 Certification to allow the use the PalOk mark on pallets and certify their max payload, to prevent improper use in terms of weight loaded on them.

### FOR THE CUSTOMS OPERATIVITY

- IT AEOC 16 1118 Certification of reliability and security as AEO (Authorized Economic Operator) . This consequently made the company able to absolve the custom clearance of its importations of wooden material in site (ACE authorization to be authorized destinary for the EU transit n.ITACEIT105999-2019-ZSM51075 of 24-04-2019)

# COMMERCIAL DATA

## EMPLOYMENT

- **office employees:** 15 units
- **operational staff:** 16 units
- **external stable cooperators:** 39 units

## YEARLY TURN OVER

- year 2019: 27,92 mln €
- year 2020: 28,03 mln €
- year 2021: 57,40 mln €
- year 2022: 98,59 mln €
- year 2023: 40,72 mln €
- year 2024: 31,35 mln €

## SOME TOP CUSTOMERS

- pooling systems: **Chep BV** (blue pallets), **CPR System** (green pallets)
- foodstuff: **Ferrero Spa, Centrale del Latte di Roma - Gruppo Parmalat, Italkali Spa**
- foodstuff packaging: **Crown Imballaggi Italia Srl – Eviosys Spa**
- steel industry: **Slim Aluminium Spa, Indinvest LT Srl**
- beverages: **Birra Peroni Spa**
- pharma and health care: **Janssen Cilag Spa, Abbvie Spa, Patheon Italia Spa, Haupt Pharma Spa, Alfasigma Spa, Catalent Spa, Novartis Spa, Haleon Italy Manufacturing srl, Procter&Gamble, JNTL Consumer Health GmbH**
- oil-chemical: **Isagro Spa, Basf Italia Spa, Omce di Rocchetti A. Spa (Senigallia), Lanxess, ENI-Versalis Spa, Matrica Spa**
- construction: **Mapei Spa**
- e-commerce: **Amazon Italia Logistica**
- other: **Banca d'Italia Spa, Ist. Poligrafico e Zecca dello Stato Spa**

## GUARANTOR BANKS

Unicredit , Intesa San Paolo, all branches in Aprilia

**DUNS** n. 338451503

## OUTSOURCING COMPANIES

- DL srl – Divisione Sorepla - Via dell'Industria, 29 – Casorate Primo (PV)
- Centro Pallets Italia di Origlia Scuteri - Via Arcalini 69 - Voghera (PV)
- GRD Legno & Imballo Srl – Via della Meccanica 5 - Aprilia (LT)
- EMV Italia Srl - Via E. Fermi, 6 - Lugo (RA)
- Pallet & Project Srl - Via de Gasperi, 25 - Sesto Fiorentino (FI)

## RELATED COMPANIES

- Ambalex d.o.o. located in 70101 -Jajce, Bosnia Erzegovina – research and testing of raw material in ex-Yugoslavia Countries

## COMPANY DATA

**NAME:**

Sacchi Pallets srl  
single shareholder Company  
Via Pontina km.49,440  
04011 Aprilia LT  
P.IVA 01904100599  
[www.sacchipallets.it](http://www.sacchipallets.it)

**YEAR OF FOUNDATION:** 1959

**CEO:**

Franco Giacomo Sacchi

**SHARE CAPITAL:**

€ 1.448.536,00 i.v.  
(plus legal and statutory reserves  
of € 6.363.557,00)

**SALES DEPARTMENT:**

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